

ABSTRACT OF THE DISCLOSURE

An apparatus for handling material of the type in sheets or portions of flat sheets, includes at least one device with an autoselection function for the lifting-release of the material, of the type with a vacuum that is obtained between the sucker and the material, by a vacuum forming device through the Venturi effect or by means of a vacuum pump. This apparatus is made up of a multi-way pneumatic supply circuit of an auto-selection and auto-relief valve that includes principal pneumatic commutators. The commutators are interconnected to a third commutator that is interposed between the vacuum forming device and the auto-selection valve that supplies the sucker.